

# ROSKAMP 1200/1400/1600

*SERIES*

# cracking mills



# crack open perfection.



**ROSKAMP**  
1200/1400/1600  
SERIES  
cracking mills



## Built to perform.

For oilseeds that need to be reduced in size, Roskamp offers the market's most efficient and robust cracking mills.

Our high-capacity cracking mills can process up to 1,550 metric tons of soybeans per day and beyond—no problem.

The robust construction of Roskamp cracking mills guarantees maximum performance around the clock—even for the most demanding oilseed applications.

## You depend on output to be accurate, consistent, and predictable.

We build our cracking mills with that end in mind, scrutinizing every detail, down to each jack screw, load-centering bearing support, and roll seal. We don't cut corners ... anywhere.

Rolls are cast from the highest quality, straight carbon, clear chill cast iron—then machined and ground to the highest possible technical standards.

Large-diameter shafts are high-strength alloy steel. Both the roll bodies and shafts are precision-machined to ensure concentricity. Plus, roll corrugation and speed differential ratios are available to match any operating conditions.

## The best possible roll life—hands down!

With self-aligning, spherical roller bearings—as well as a tapered bearing bore with adapter sleeve—you get a positive-locking fit with the shaft, which prevents fretting. All of our bearing lube ports are identifiable and easily accessed for scheduled maintenance, with minimal fuss. Plus, bearing housings and bearing supports ensure positive roll tram for positive particle size control.

## One-point roll adjustment? You bet!

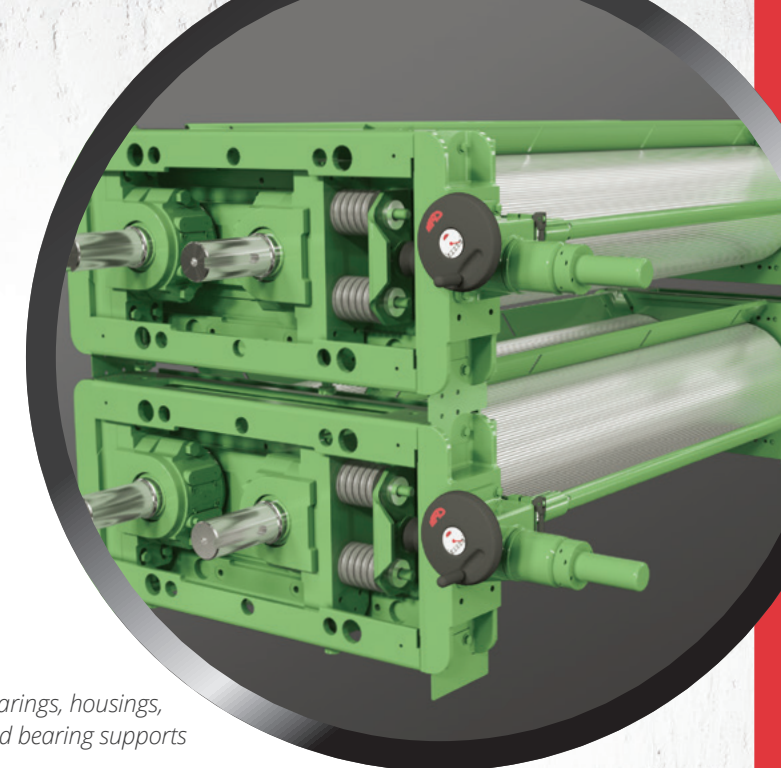
Our unique one-point roll adjustment is made by machine jack screws. This means that the rolls remain parallel throughout the adjustment range. Plus, the positive roll stop offers maximum protection against roll-to-roll contact.

## Ease of use? Check.

V-belt inter-roll drives help reduce sound for a smoother, quieter operation. Belt tension can be adjusted without removing the guard, making it faster to access and easier to maintain. And, the heavy-duty idler arrangement keeps belts positively tensioned.

## Count on around-the-clock reliability.

Traction. Power. Alignment. The main drive (motor to rolls) is a 5V section V-belt design that's well-suited for 24/7 production in the food industry. A separate motor base arrangement is designed to accept multiple standard motor frames, giving you options, too.

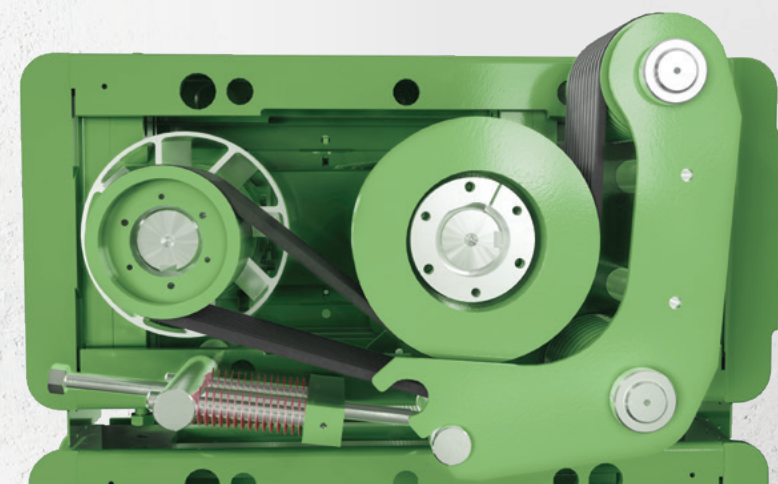


Bearings, housings, and bearing supports

## Robust design gives you the optimal platform for any oilseed application.

Robust design is a key element in the overall signature strength and stability of Roskamp cracking mills, and helps to control product variation. Front and rear cast and machined pressure members—with interlocking tension members—contain the roll-separating forces. Rolls are fixed into position with machine jack screws and engineered spring stacks, yet open to bypass uncrushable materials to protect rolls and shafts.

# simply brilliant.



## Cracking Mill Capacity

Model	Roll Surface Area (IN <sup>2</sup> )	Soybean Capacity (MTD)
DPX-1200-24	904	300
DPX-1200-30	1130	400
DPX-1200-36	1357	500
DPX-1200-42	1583	600
DPX-1200-52	1960	750
DPX-1200-72	2714	1000
DPHX-1400-72	3166	1250
DPHX-1600-52	2613	1000
DPHX-1600-72	3619	1350
DPHX-1600-84	4222	1550

# 1200/1400/1600 Series Cracking Mill Options

## Precise control

The roll feeder has a separate drive, and is combined with an adjustable feed gate, giving you more precise feed rate control. The feed gate can be manually, air, or electrically actuated.



Roll feeder

## Easy adaptability

A volumetric rotary pocket feeder with separate drive is available as an alternative to a roll feeder. This allows flow-rate control and positive shutoff through the use of a variable frequency drive. The pocket feeder can easily be adapted to automated load control.



Pocket feeder

## Cracking roll protection

Heavy-duty permanent magnets remove tramp iron from the product stream. Magnets swing out of the feeder housing for ease of cleaning.

## Models and descriptions

Weights and dimensions are subject to change. Do not use for layout purposes.

CPM Model	HP Range	Height x Width x Depth (inches)	Approx. Weight (pounds)
SPX-1200-24	15-20	46.00 x 68.88 x 85.00	6,850
SPX-1200-30	20-25	46.00 x 74.88 x 85.00	7,250
SPX-1200-36	25-30	46.00 x 80.88 x 85.00	7,650
SPX-1200-42	30-40	46.00 x 86.50 x 88.00	8,050
SPX-1200-52	40-50	46.00 x 96.50 x 88.00	8,700
SPX-1200-72	50-60	46.00 x 116.50 x 88.00	9,500
SPHX-1400-72	60-75	46.00 x 117.88 x 96.00	10,500
SPHX-1600-52	50-60	46.00 x 97.63 x 96.00	10,000
SPHX-1600-72	60-75	46.00 x 117.88 x 96.00	11,000
SPHX-1600-84	60-75	46.00 x 129.63 x 96.00	12,100
DPX-1200-24	30-40	70.00 x 68.88 x 85.00	10,700
DPX-1200-30	40-50	70.00 x 74.88 x 85.00	11,500
DPX-1200-36	50-60	70.00 x 80.88 x 85.00	12,300
DPX-1200-42	60-75	70.00 x 86.50 x 88.00	13,100
DPX-1200-52	75-100	70.00 x 96.50 x 88.00	14,400
DPX-1200-72	100-125	70.00 x 116.50 x 88.00	17,000
DPHX-1400-72	125-150	70.00 x 117.88 x 96.00	21,000
DPHX-1600-52	100-125	70.00 x 97.63 x 96.00	19,500
DPHX-1600-72	125-150	70.00 x 117.88 x 96.00	23,000
DPHX-1600-84	125-150	70.00 x 129.63 x 96.00	25,000

### Quick reference to CPM Model Number System

Using the example Model Number: DPX-1200-52

SP = Single Pair High DP = Double Pair High	X = Lower Horsepower HX = Higher Horsepower	1200 = 12 inches (305 mm) 1400 = 14 inches (356 mm) 1600 = 16 inches (406 mm)	52 = Roll Length (in inches)
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## CONTACT US

To learn more about our powerful cracking mills and other processing equipment, contact a Roskamp Champion representative or visit [cpm.net](http://cpm.net) today.

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